OPW 71SO Overfill Prevention Valves

The CARB-certified OPW 71SO vapor-tight Overfill Prevention Valve is designed to prevent the overfill of underground storage tanks by providing a positive shut-off of product delivery. The shut-off valve is an integral part of the drop tube used for gravity filling. The OPW 71SO allows easy installation (without breaking concrete) and requires no special manholes.

The OPW 71SO is a vapor-tight twostage shut-off valve. When the liquid level rises to about 95% of tank capacity, the valve mechanism is released, closing automatically with the flow. This reduces the flow rate to approximately 5 gpm through a bypass valve. The operator may then stop the filling process and disconnect and drain the delivery hose. As long as the liquid exceeds the 95% level, the valve will close automatically each time delivery is attempted.

If the delivery is not stopped and the liquid rises to about 98% of tank capacity, the bypass valve closes completely. No additional liquid can flow into the tank until the level drops below a reset point.

NOTE: The 71SO Overfill Prevention Valve can be adjusted to shutoff at any desired tank capacity. Please contact the Authority Having Jurisdiction (AHJ) and review local, state, and national codes to determine the regulatory requirements governing shut-off capacity in your region, as well as take into account other considerations such as extreme tank tilt. In all cases, the upper tube must protrude into the tank at least 6 1/2" to ensure that the valve can shut off flow into the tank completely before the top of the tank is wetted as per EPA requirements.

71SO Instruction Sheet Order Number: **H15524PA**

Listings and Certifications





Materials

Valve Body: Cast aluminum

Float: Nitrile rubber, closed cell foam

Valve: Aluminum Seals: Viton®

Upper & lower Drop Tube: Aluminum

Plastic parts: Acetal
Hardware: Stainless steel

Features

- Simple, Easy and Quick Installation – no excavation or special manholes required.
- Economical costs a fraction of expensive, complicated and difficult-to-install valves.
- Furnished Complete supplied with new upper and lower drop tubes, mounting hardware and thorough instructions for quick job site time.
- Completely Automatic Operation

 no prechecks to perform, no resets
 and no overrides to be broken
 or abused.
- No Pressurization of the Tank operates directly from liquid level.
- Will Accept a Dipstick for Gauging

Important

In order to prevent product spillage from the Underground Storage Tank (UST), properly maintained delivery equipment and a proper connection at the tight-fill adaptor are essential. Delivery personnel should be managed and trained to inspect delivery elbows and hoses for damaged and missing parts. They should always make certain there is a positive connection between the adaptor and elbow. If delivery equipment is not properly maintained, or the elbow is not securely coupled to the adaptor, a serious spill may result when the OPW 71SO closes, causing a hazard and environmental contamination.

NOTE: The OPW 71SO is designed for use on tight-fill gravity drop applications only. Do not use for pressure fill applications.

- Retrofits Directly for both new and existing tanks with 4" fill risers.
- Quick Drain Feature –
 automatically drains hose when head
 pressure is relieved.
- Best Flow Rate in The Industry*
- * OPW Test Lab results

Advantages of Overfill Prevention Compared to Overfill Warning Systems:

- Completely Automatic
 Operation does not rely on the alertness or speed of response of the delivery attendant for certainty of overfill prevention.
- Keeps the Top of UST "Dry," per EPA Requirements – eliminating possible leaks at loose bung fittings and the need for double containment on vent lines.
- Does Not Rely on Pressure in the UST to Stop Flow – allowing

faster fill times and reducing spill risk.

- Speeds Delivery Operations

 product flows unimpeded into
 the tank until the hose "kick" that
 accompanies the valve shut-off
 provides a clear signal that the
 liquid has reached the shut-off level.
- Simple and Inexpensive Installation – in both two-point and coaxial fill applications, no additional excavation, manholes or vent piping are required.



Look for this label for authentic OPW EVR Approved products.

OPW 71SO is EVR Approved for E85

Raising The Standard In Overfill Prevention

From the company that brought you the industry standard OPW 61SO, OPW raises the standard with the introduction of the **71SO Overfill Prevention Valve** – breakthrough innovation that takes overfill prevention to a whole new level of overfill perfection.

- Eliminates curing issues due to hot or cold temperatures
- Easier, quicker, installation
- Higher quality, more reliable installation
- Lower costs
- Greater protection against fugitive emissions and pressure decay
- Fastest flow rate in the industry

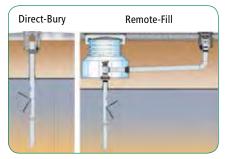
The new 71SO is a two-stage, positive shut-off valve, providing completely automatic operation with no pre-checks to perform, no resets, and no overrides to be broken or abused. The valve closes when the tank level rises to 95% capacity and provides a special bypass valve so the tank can be filled to a maximum capacity of 98%. The 71SO is available for direct-bury and remote applications.



All Vapor-Tight Overfill Valves are CARB EVR Certified



No Epoxy Sealants Required!



Replacement Parts

Part #	Description
61SOK-0001	Replacement Float Kit
H11931M	Drop Tube Seal
H14840M	Lower Tube Seal

7150 Ordering Specifications

						Upper Tube Lower Tube		Overall		Max. Riser		Max. Nominal		Max. Actual					
		Bury	Depth	Tank Diameter		Length		Length		Length		Length		Tank Dia.		Tank Dia.		Weight	
Product #	Description	ft.	m	ft.	m	in.	m	in.	m	in.	m	in.	m	in.	m	in.	m	lbs.	kg
71SO-400C	Vapor-Tight Overfill Valve	5	1.5	8	2.4	60	1.5	83	2.1	155 ³ / ₄	3.9	53 ¹ / ₂	1.4	96	2.4	107	2.7	16	7
71SO-410C	Vapor-Tight Overfill Valve	10	3.0	10	3.0	120	3.1	102	2.6	2343/4	5.9	1131/2	2.9	120	3.1	126	3.2	25	11
71SO-420C	Vapor-Tight Overfill Valve	10	3.0	12	3.6	120	3.1	126	3.2	2583/4	6.5	1131/2	2.9	144	3.7	150	3.8	26	12
71SO-4000	Non Vapor-tight Overfill Valve	5	1.5	8	2.4	60	1.5	83	2.1	155 ³ / ₄	3.9	53 ¹ / ₂	1.4	96	2.4	107	2.7	16	7
71SO-4010	Non Vapor-tight Overfill Valve	10	3.0	10	3.0	120	3.1	102	2.6	2343/4	5.9	113 ¹ / ₂	2.9	120	3.1	126	3.2	25	11
71SOM-412C	E85 Vapor-tight Overfill Valve	10	3.0	10	3.0	120	3.1	102	2.6	2343/4	5.9	1131/2	2.9	120	3.1	126	3.2	38	17.3
71SO-TOOLCT	T 71SO Installation Tool 2.													2.5	1				
61JSK-4RMT	IT Jack Screw Kit For Vapor-Tight Remote Applications													1.5	0.7				
61JSK-4410	Jack Screw Kit For Composite Base Spill Bucketst													1	0.5				
61JSK-44CB	B Jack Screw Kit For Cast Iron Base Spill Buckets													1	0.5				
71JSK-4RMT	T E85 Jack Screw for Remote-Fill Applications													1	0.5				
71JSK-44MA	A E85 Jack Screw for Direct-Fill Applications													1.5	0.7				

61JSK-4410 AND 61JSK-44CB Instruction Sheet Order Number: H15289M

71SO Vapor-Tight Remote Fill

The OPW Vapor-Tight Remote Fill is designed for two-point vapor-tight remote-fill applications, where the fill point is not directly over the UST. A CARB approved vapor-tight 71SO overfill valve is installed in the sump through a riser pipe directly over the tank.

